



JABO SUPPLY

CORRUGATED HDPE DRAINAGE PIPE



JABO SUPPLY



5 LOCATIONS

PARKERSBURG, WV

10085 Emerson Avenue 26102
(304) 464-4400

MORGANFIELD, KY

118 Jim Veatch Road, 42437
(270) 389-3430

HUNTINGTON, WV

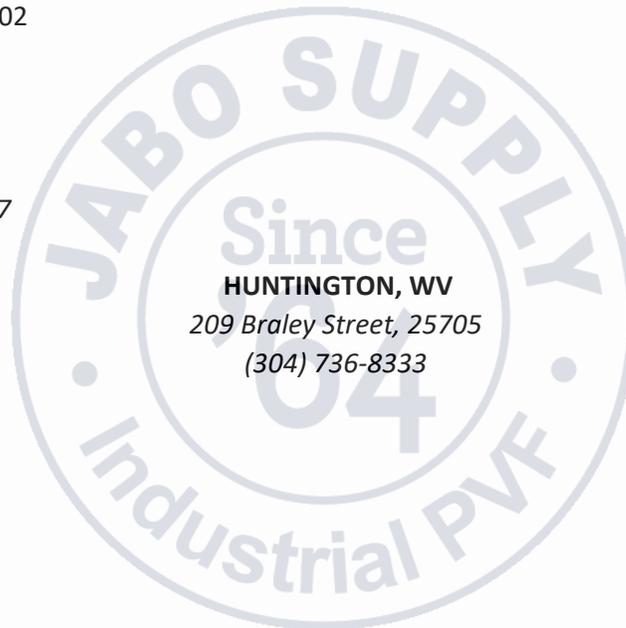
209 Braley Street, 25705
(304) 736-8333

NORTON, VA

205 Hawthorne Drive, 24273
(276) 679-1224

BEAVER, WV (BECKLEY)

227 C&O Shop Road 25813
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SINCE 1964 SERVICE IS MORE THAN A PROMISE

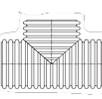
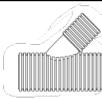
HDPE CORRUGATED DRAINAGE PIPE / FITTINGS

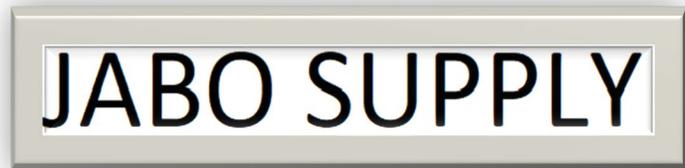
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TECHNICAL NOTE

Minimum and Maximum Cover Heights for Corrugated HDPE Pipe (per ASTM F2648)

TN 2.02
January 2016

Introduction

The information in this document is designed to provide answers to general cover height questions; the data provided is not intended to be used for project design. The design procedure described in the *Structures* section (Section 2) of the Drainage Handbook provides detailed information for analyzing most common installation conditions. This procedure should be utilized for project specific designs.

The two common cover height concerns are minimum cover in areas exposed to vehicular traffic and maximum cover heights. Either may be considered “worst case” scenario from a loading perspective, depending on the project conditions.

Minimum Cover in Traffic Applications

Pipe diameters from 4- through 48-inch (100-1200 mm) installed in traffic areas (AASHTO H-25 or HS-25 loads) must have at least one foot (0.3m) of cover over the pipe crown, while 60-inch (1500 mm) pipe must have at least 24 inches (0.6m) of cover. The backfill envelope must be constructed in accordance with the *Installation* section (Section 5) of the Drainage Handbook and the requirements of ASTM D2321. The backfill envelope must be of the type and compaction listed in Appendix A-5, Table A-5-2A of the Drainage Handbook. In Table 1 below, this condition is represented by a Class II material compacted to 90% standard Proctor density, although other material can provide similar strength at slightly lower levels of compaction. Structural backfill material should extend six inches (0.15m) over the crown of the pipe; the remaining cover should be appropriate for the installation and as specified by the design engineer. If settlement or rutting is a concern, it may be appropriate to extend the structural backfill to grade. Where pavement is involved, sub-base material can be considered in the minimum burial depth. While rigid pavements can be included in the minimum cover, the thickness of flexible pavements should not be included in the minimum cover.

Additional information that may affect the cover requirements is included in the *Installation* section (Section 5) of the Drainage Handbook. Some examples of what may need to be considered are temporary heavy equipment, construction loading , paving equipment and similar loads that are less than the design load, the potential of pipe flotation, and the type of surface treatment which will be installed over the pipe zone. Please note that Table 1 and 3 are based on the installation of N-12 and MEGA GREEN (per ASTM F2648) pipe under pavement using a uniform backfill type and compaction level, as depicted in Figure 1.

Table 1
Minimum Cover Requirements for N-12[®] and MEGAGREEN[™] Pipes (per ASTM F2648)
with AASHTO H-25 or HS-25 Load

Inside Diameter, ID, inches (mm)	Minimum Cover feet (m)
4 (100) – 48 (1200)	1 (0.3)
60 (1500)	2 (0.6)

Note: Minimum covers presented here were calculated assuming Class II backfill material compacted to 90% standard Proctor density around the pipe and a minimum of 6-inches (0.15m) structural backfill over the pipe crown, as recommended in Section 5 of the Drainage Handbook, with an additional layer of compacted traffic lane sub-base for a total cover as required. In shallow traffic installations, especially where pavement is involved, a good quality compacted material to grade is required to prevent surface settlement and rutting.



Maximum Cover

Wall thrust generally governs the maximum cover a pipe can withstand and conservative maximum cover heights will result when using the information presented in the *Structures* section (Section 2) of the Drainage Handbook.

The maximum burial depth is highly influenced by the type of backfill and level of compaction around the pipe. General maximum cover limits for N-12 and MEGA GREEN (per ASTM F2648) pipe are shown in Table 3 for a variety of backfill conditions.

Table 3 was developed assuming pipe is installed in accordance with ASTM D2321 and the *Installation* section (Section 5) of the Drainage Handbook. Additionally, the calculations assume no hydrostatic load around the pipe, incorporate the maximum safety factors represented in Structures section of the Drainage Handbook, use material properties consistent with the expected performance characteristics for N-12 and MEGA GREEN (per ASTM F2648) materials as shown in Table 2 below, and assume the native soil (in-situ) is of adequate strength and is suitable for installation. For applications requiring fill heights greater than those shown in Table 3 or where hydrostatic pressure due to groundwater is present, contact an ADS engineering representative.

Figure 1
ADS N-12 and MEGAGREEN (per ASTM F2648) Trench Detail Under Pavement

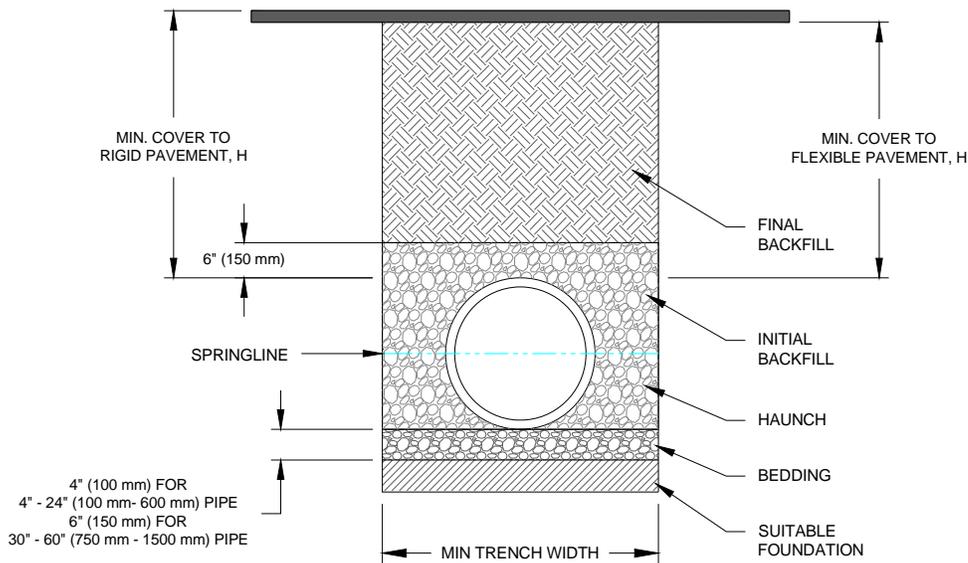


Table 2
ADS N-12 and MEGAGREEN (per ASTM F2648) Mechanical Properties

Cell Class	Design Compressive Strain (%)	Design Tensile Strain (%)	Initial		50-Year	
			Fu (psi)	E (psi)	Fu (psi)	E (psi)
ASTM D3350 424420C – 4-10" 435420C – 12-60"	3.7	4.0	3,000	110,000	800	21,000



Table 3
Maximum Cover for ADS N-12 and MEGAGREEN Pipes (per ASTM F2648), ft (m)

Diameter in. (mm)	Class 1		Class 2		Class 3	
	Compacted	Dumped	95%	90%	95%	
4 (100)	34 (10.4)	16 (4.9)	23 (7.0)	16 (4.9)	17 (5.2)	
6 (150)	40 (12.2)	19 (5.8)	27 (8.2)	19 (5.8)	20 (6.1)	
8 (200)	30 (9.1)	14 (4.3)	21 (6.4)	14 (4.3)	15 (4.6)	
10 (250)	34 (10.4)	16 (4.9)	23 (7.0)	16 (4.9)	17 (5.2)	
12 (300)	35 (10.7)	17 (5.2)	24 (7.3)	17 (5.2)	18 (5.5)	
15 (375)	37 (11.3)	18 (5.5)	25 (7.6)	18 (5.5)	19 (5.8)	
18 (450)	32 (9.8)	15 (4.6)	22 (6.7)	15 (4.6)	16 (4.9)	
24 (600)	27 (8.2)	13 (4.0)	19 (5.8)	13 (4.0)	14 (4.3)	
30 (750)	22 (6.7)	11 (3.4)	16 (4.9)	11 (3.4)	11 (3.4)	
36 (900)	26 (7.9)	12 (3.7)	18 (5.5)	12 (3.7)	13 (4.0)	
42 (1050)	24 (7.3)	11 (3.4)	17 (5.2)	11 (3.4)	12 (3.7)	
48 (1200)	23 (7.0)	11 (3.4)	16 (4.9)	11 (3.4)	12 (3.7)	
60 (1500)	26 (7.9)	12 (3.7)	18 (5.5)	12 (3.7)	13 (4.0)	

Notes:

1. Results based on calculations shown in the Structures section of the ADS Drainage Handbook(v20.6). Calculations assume no hydrostatic pressure and a density of 120 pcf (1926 kg/m³) for overburden material.
2. Installation assumed to be in accordance with ASTM D2321 and the Installation section of the Drainage Handbook.
3. Material must be adequately "knifed" into haunch and in between corrugations. Compaction and backfill material is assumed uniform throughout entire backfill zone.
4. Compaction levels shown are for standard Proctor density.
5. Installations of pipe manufactured per ASTM F2648 are only applicable to the fill heights, type of embedment materials and compaction levels listed above.
6. For projects where cover exceeds the maximum values listed above, contact ADS for specific design considerations.
7. Calculations assume no hydrostatic pressure. Hydrostatic pressure will result in a reduction in allowable fill height. Reduction in allowable fill height must be assessed by the design engineer for the specific field conditions.

HDPE CORRUGATED

PIPE

HDPE CORRUGATED DRAINAGE PIPE / FITTINGS

SINGLE WALL ADS PIPE



4"-8" Single Wall Pipe requires a Snap Coupling -

4"-12" Fittings are Bell X Bell

SINGLE WALL SOLID CORRUGATED



JABO PART#	SIZE	LENGTH
115-00040	4"	100'
*	4"	250'
115-00060	6"	100'
*	6"	250'
*	8"	100'
OTHER SIZES AVAIL UPON REQUEST		
AVAIL FROM 4"-15"		
BOTH STICK AND ROLLS		
ROLLS 100'-5500' DEPENDING SIZE ON SIZE		
*NON STOCK CALL JABO SUPPLY		

SINGLE WALL PERFORATED



JABO PART#	SIZE	LENGTH
115-10040	4"	100'
115-10050	4"	250'
115-10060	6"	100'
*	6"	250'
*	8"	100'
OTHER SIZES AVAIL UPON REQUEST		
AVAIL FROM 4"-24"		
BOTH STICK AND ROLLS		
ROLLS 100'-5500' DEPENDING ON SIZE		

*NON STOCK CALL JABO SUPPLY

SINGLE WALL PERFORATED W/SOC



JABO PART#	SIZE	LENGTH
115-00045	4"	100'
*	4"	250'
*	6"	100'
*	6"	250'
*	8"	100'
OTHER SIZES AVAIL UPON REQUEST		
AVAIL FROM 4"-24"		
BOTH STICK AND ROLLS		
ROLLS 100'-5500' DEPENDING ON SIZE		

*NON STOCK CALL JABO SUPPLY

SOCK AVAIL UPON REQUEST- 4"-60" IN FOR BOTH SINGLE AND DUAL WALL PIPE

HDPE CORRUGATED DRAINAGE PIPE / FITTINGS

DUAL WALL ADS PIPE

**Double Wall Pipe 12"-
60" Bell X Spigot**

**NO FITTING
REQUIRED TO
CONNECT PIPE**

**15"-60" Fittings
requires split coupler
to connect fitting to
Pipe See HDPE Drain
Fittings**

DOUBLE WALL ADS CORRUGATED		
		
N12		
JABO PART#	SIZE	20' Length
115-00090	8"	
115-00110	10"	
115-00130	12"	
115-00150	15"	
115-00180	18"	
115-00240	24"	
115-00300	30"	
115-00360	36"	
115-00480	48"	
115-00600	60"	
Description		
<p>The Dual Wall N-12 pipe, with its smooth interior wall and corrugated exterior, offers exceptional hydraulics and strength. Built using application-specific high-density polyethylene, Dual Wall N-12 corrugated pipe also provides superior corrosion and abrasion resistance. This makes it an excellent alternative to reinforced concrete (RCP) and corrugated metal pipe (CMP).</p>		

HP STORM		
		
Polypropylene		
JABO PART#	SIZE	20' Length
*	8"	
*	10"	
*	12"	
*	15"	
*	18"	
*	24"	
*	30"	
*	36"	
*	48"	
*	60"	
Description		
<p>This high-performance polypropylene (PP) pipe is the perfect choice for gravity-flow storm drainage applications and when premium joint performance and/or greater pipe stiffness is required. It couples advanced polypropylene resin technology with a proven, dual wall profile design for superior performance and durability. The smooth interior wall offers additional strength as well as</p>		
<p>Benefit- Heavier wall pipe can be used for deeper burial depths</p>		

HDPE CORRUGATED DRAINAGE PIPE / FITTINGS

SB2 LEACH BED PIPE

<p>SF2 Gravel-less leach bed pipe system can be a cost effective alternative to conventional leach beds. The piping is comprised of eight or ten inch Single Wall corrugated Polyethylene pipe with uniquely located perforations wrapped with ADS Drain Guard and non- Woven geotextile</p>	GRAVELESS PIPE W CPLG			OFF SET ADAPTER		
	JABO PART#	MFR#	SIZE			
	115-30100	CFLB1	10"			
				JABO PART#	MFR#	SIZE
				*	0839AA	8"*
	*	0840AA	8"***			
	*	0940AA	GASKET			
	115-30240	1039AA	10"***			
	*	1040AA	10"***			
				AVAIL 8-"10"		
			* NON STOCK CALL JABO SUPPLY			
			**WITHOUT GASKET			
			*** WITH GASKET			
			USED WITH SB2 LEACH PIPE			

HDPE CORRUGATED

FITTINGS

HDPE CORRUGATED DRAINAGE PIPE / FITTINGS

SINGLE WALL FITTINGS

SINGLE WALL		
EXTERNAL SNAP COUPLING		
		
JABO PART#	MFR#	SIZE
115-20440	**0412AA	4"
115-20460	0612AA	6"
115-20080	0812AA	8"
115-20480	1012AA	10"
*NON STOCK CALL JABO SUPPLY		
*FITS N12 PIPE SINGLE WALL		

SINGLE WALL		
INTERNAL SNAP COUPLING		
		
JABO PART#	MFR#	SIZE
*	0415AA	4"
*	0615AA	6"
*	0815AA	8"
*	1015AA	10"
*NON STOCK CALL JABO SUPPLY		
*FITS N12 PIPE SINGLE WALL		

SINGLE WALL		
SNAP CAP		
		
JABO PART#	MFR#	SIZE
115-20940	0432AA	4"
*	0631AA	6"
*	0832AA	8"
115-30220	1032AA	10"
*NON STOCK CALL JABO SUPPLY		
**FITS N12 PIPE SINGLE WALL		
AVAILABLE FROM FACTORY 3"-10"		

SINGLE WALL		
SNAP WYE		
		
JABO PART#	MFR#	SIZE
*	0422AA	4"
115-20990	0622AA	6"
*	0822AA	8"
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM FACTORY 4"- 8"		

SINGLE WALL		
SNAP TEE		
		
JABO PART#	MFR#	SIZE
115-30300	0421AA	4"
*	0626AA	6"
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FACTORY 4"- 6"		

SINGLE WALL		
SNAP 90 ELL		
		
JABO PART#	MFR#	SIZE
*	0490AA	4"
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM FACTORY 4"		

SINGLE WALL		
SW SNAP 45 ELL		
		
JABO PART#	MFR#	SIZE
*	0445AA	4"
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM FACTORY 4"		

HDPE CORRUGATED DRAINAGE PIPE / FITTINGS

SINGLE WALL MULTI FITTINGS

SINGLE WALL		
BLIND TEE ONE END		
		
JABO PART#	MFR#	SIZE
*	0441AA	4"
115-20850	0641AA	6"
*	0841AA	8"
*	1041AA	10"
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM FACTORY 4"- 10"		

SINGLE WALL		
BLIND MULTI TEE BOTH ENDS		
		
JABO PART#	MFR#	LENGTH
*	0845AA	8"
115-20880	1045AA	10"
*	1247AA	12"
*	1547AA	15"
*	1847AA	18"
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM FACTORY 8"- 18"		

SINGLE WALL		
MULTIPLE CROSS TEE		
		
JABO PART#	MFR#	SIZE
*	0654AA	6" - 4,5,6
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM FACTORY 6"		

SUMP LINER & ACCESSORIES

SUMP LINER		
		
1524	1530	
JABO PART#	MFR#	SIZE
*	1524AD	24" high
*	1530AD	30" high
*NON STOCK CALL JABO SUPPLY		

SUMP LID		
		
1536	1537ADL	
JABO PART#	MFR#	SIZE
*	1536AD*	STD
*	1537AD**	HD
*	1537ADL***	Locking
*	1537ADNL	Notched
*NON STOCK CALL JABO SUPPLY		

OFF SET ADAPTER		
		
JABO PART#	MFR#	SIZE
*	0839AA	8"***
*	0840AA	8"****
*	0940AA	GASKET
115-30240	1039AA	10"*
*	1040AA	10"***
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM FACTORY 8"- 10"		
**WITHOUT GASKET		
***WITH GASKET		
PAGE 16		
USED WITH SB2 LEACH PIPE		

HDPE CORRUGATED DRAINAGE PIPE / FITTINGS

DUAL WALL MOLDED SOIL TIGHT FITTINGS

DUAL WALL INJECTION MOLD 90		
		
JABO PART#	MFR#	LENGTH
115-20840	0499ST	4"
*	0699ST	6"
*	0899ST	8"
*	1099ST	10"
115-20844	1299ST	12"
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM FACTORY 4"- 12"		

DUAL WALL TEE INJECTION MOLDED		
		
JABO PART#	MFR#	SIZE
*	0460ST	4"
*	0661ST	6"
*	0862ST	8"
*	1063ST	10"
115-20882	1264ST	12"
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM FACTORY 4"- 12"		

DUAL WALL TEE INJECTION MOLDED		
		
JABO PART#	MFR#	SIZE
*	0480ST	4"
*	0681ST	6"
*	0882ST	8"
*	1083ST	10"
115-20995	1284ST	12"
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM FACTORY 4"- 12"		

DUAL WALL INJECTION MOLDED 45		
		
JABO PART#	MFR#	LENGTH
*	0494ST	4"
*	0694ST	6"
*	0894ST	8"
*	1094ST	10"
115-20847	1294ST	12"
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM FACTORY 4"- 12"		

DUAL WALL REDUCING TEE INJECTION		
		
JABO PART#	MFR#	SIZE
*	0660ST**	6"X 4"
*	0860ST**	8"X 4"
*	0861ST**	8"X 6"
*	1060ST**	10" x 4"
*	1061ST**	10" x 6"
*	1062ST	10" x 8"
*	1262ST	12" x 8"
*	1263ST***	12" x 10"
*NON STOCK CALL JABO SUPPLY		
**Shipped as two injection molded fittings		
***12" x 10" Tees and Wyes require about 15" of 12" N-12 pipe to join the injection molded fittings.		

DUAL WALL REDUCING WYE INJECTION		
		
JABO PART#	MFR#	SIZE
*	0680ST**	6"X 4"
*	0880ST**	8"X 4"
*	0881ST**	8"X 6"
*	1082ST	10" x 8"
*	1282ST	12" x 8"
*	1283ST***	12" x 10"
*NON STOCK CALL JABO SUPPLY		
**Shipped as two injection molded fittings		
***12" x 10" Tees and Wyes require about 15" of 12" N-12 pipe to join the injection molded fittings.		

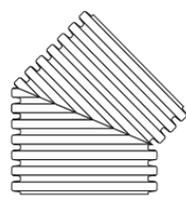
HDPE CORRUGATED DRAINAGE PIPE / FITTINGS

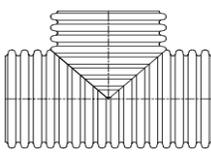
DUAL WALL FABRICATED FITTINGS

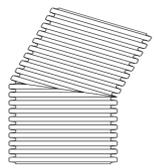
SPLIT COUPLING REQUIRED TO CONNECT FABRICATED FITTINGS TO PIPE

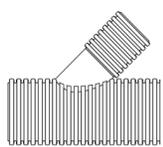
DUAL WALL SPLIT COUPLING		
		
JABO PART#	MFR#	LENGTH
115-20120	1265AA	12"
115-20150	1565AA	15"
115-20180	1865AA	18"
115-20240	2465AA	24"
*	3065AA	30"
115-20360	3661AA	36"
*	4865AA	48"
*	6065AA	60"
*NON STOCK CALL JABO SUPPLY		
CONNECTS LARGER FITTINGS TO DW PIPE		

DUAL WALL N12 90 BEND		
		
JABO PART#	MFR#	SIZE
115-20845	1598AN	15"
115-20846	1898AN	18"
*	2498AN	24"
*	3098AN	30"
*	3698AN	36"
*	4298AN	42"
*	4898AN	48"
*	6098AN	60"
*NON STOCK CALL JABO SUPPLY		
FOR 12" SEE MOLDED FITTING		

DUAL WALL N12 45 BEND		
		
JABO PART#	MFR#	SIZE
115-20848	1597AN	15"
115-20849	1897AN	18"
*	2497AN	24"
*	3097AN	30"
*	3697AN	36"
*	4297AN	42"
*	4897AN	48"
*	6097AN	60"
*NON STOCK CALL JABO SUPPLY		
FOR 12" SEE MOLDED FITTING		

DUAL WALL N12 FABRICATED TEE		
		
JABO PART#	MFR#	LENGTH
115-20883	1565AN	15"
115-20884	1866AN	18"
*	2467AN	24"
*	3068AN	30"
*	3669AN	36"
*		42"
*		48"
*	6051AN	60"
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM 15"x 4" TO 60"x 60"		
12" SEE MOLDED		

DUAL WALL N12 FABRICATED 22.5 DEGREE		
		
JABO PART#	MFR#	LENGTH
*	1592AN	15"
*	1892AN	18"
*	2492AN	24"
*	3092AN	30"
*	3692AN	36"
*	4292AN	42"
*	4892AN	48"
*	6092AN	60"
*NON STOCK CALL JABO SUPPLY		
AVAILABLE FROM 12"-60"		
12" SEE MOLDED		

DUAL WALL N12 FABRICATED 45 WYE		
		
JABO PART#	MFR#	SIZE
115-20996	1585AN	15"
*	1886AN	18"
*	2487AN	24"
REDUCING WYE AVAILABLE UPON REQUEST		
*NON STOCK CALL JABO SUPPLY		
AVAIL FROM 15"-24" STD WYE		
12" SEE MOLDED		

HDPE CORRUGATED DRAINAGE PIPE / FITTINGS

BIO DIFFUSERS LEACHING CHAMBERS

ARC 36 CHAMBER			ARC 36 END CAP		
					
JABO PART#	MFR#	SIZE	JABO PART#	MFR#	SIZE
115-31120	3613BD	3'X5'	115-31160	3603BD	36"



MAR MAC[®] POLYSEAL PIPE COUPLER

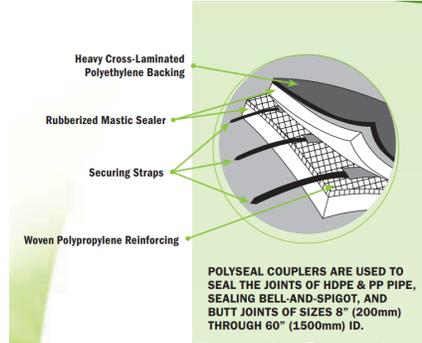
GET SOIL-TIGHT JOINT PERFORMANCE FROM ANY DRAINAGE PIPE WITH POLYSEAL.

Polyseal is a high strength, reinforced coupler that delivers reliable soil-tight performance. It consists of thick rubberized bonding mastic that provides a tight positive seal around pipes and culverts.

The coupler incorporates a shear and puncture-resistant internal fabric with a chemical-resistant, cross-laminated polyethylene outer cover.

Securing straps are engineered within the coupler to perform as hose clamps, providing a seal against soil infiltration and ensuring that joints stay both soil-tight and flexible.

Polyseal is another water management solution brought to you by ADS. We're one of the industry's oldest suppliers of High Density Polyethylene (HDPE) and Polypropylene (PP) products and accessories, with close to fifty years of experience. Our continued success has centered on one principle: providing our customers with better products and better service than they'll find anywhere else.



Mar Mac Repair Couplers

Jabo	Product Number	Product Description
*	0667RC	6" Repair Coupler
*	0867RC	8" Repair Coupler
*	1067RC	10" Repair Coupler
*	1267RC	12" Repair Coupler
*	1567RC	15" Repair Coupler
*	1867RC	18" Repair Coupler
*	2167RC	21" Repair Coupler
*	2467RC	24" Repair Coupler
*	3067RC	30" Repair Coupler
*	3667RC	36" Repair Coupler
*	4267RC	42" Repair Coupler
*	4867RC	48" Repair Coupler
*	5467RC	54" Repair Coupler
*	6067RC	60" Repair Coupler
Double Wide		
*	0867RCD	8" Double Wide Repair Coupler
*	1067RCD	10" Double Wide Repair Coupler
*	1267RCD	12" Double Wide Repair Coupler
*	1567RCD	15" Double Wide Repair Coupler
*	1867RCD	18" Double Wide Repair Coupler
*	2167RCD	21" Double Wide Repair Coupler
*	2467RCD	24" Double Wide Repair Coupler
*	3067RCD	30" Double Wide Repair Coupler
*	3667RCD	36" Double Wide Repair Coupler
*	4267RCD	42" Double Wide Repair Coupler
*	4867RCD	48" Double Wide Repair Coupler
*	5467RCD	54" Double Wide Repair Coupler
*	6067RCD	60" Double Wide Repair Coupler



HDPE CORRUGATED PIPE / FITTINGS



JABO SUPPLY SINCE 1964 SERVICE IS MORE THAN A PROMISE

(304)-736-8333